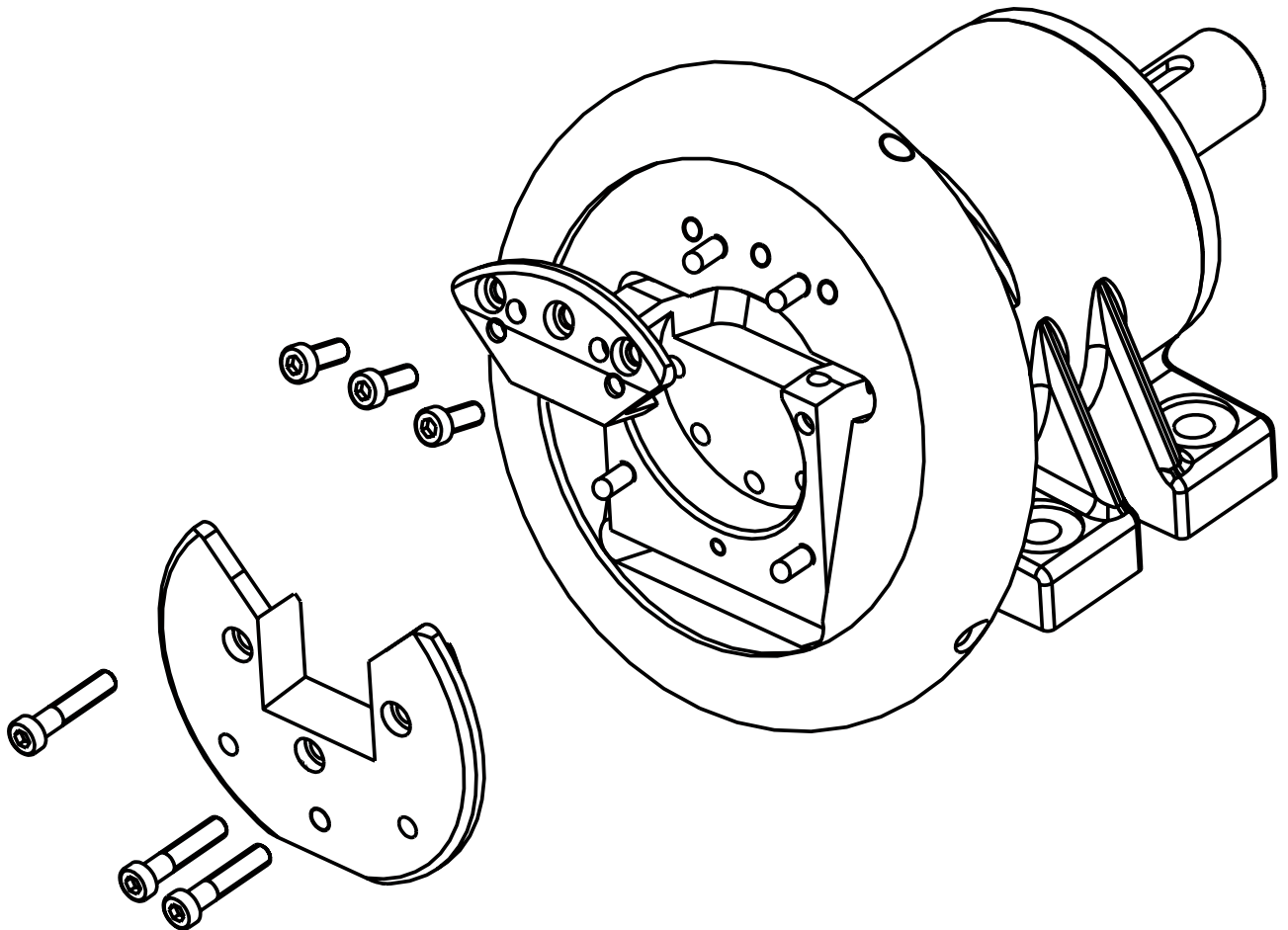


## 2.60 Info wearing-parts



### Attention!

Please consider that C-chucks subsequently cannot be fitted with VT-inserts. However it is possible to convert C-Chucks to VT-Chucks by changing the shafts and handwheels.

**For Safety Chucks with special shaft ends we recommend the VT-version!**

## Info wearing-parts



The demand for higher speed and bigger torque led to the development of the VT-insert. All safety chucks from size 22-30 up to 80-120 can be delivered from BOSCHERT with VT-inserts (wearing-parts). Chucks size from 120-180 up to 170-230 are provided with wear plates.

### Important features of the VT-Chucks are:

- changing of VT wearing parts can be carried out in just a few minutes without removing the safety chuck from the machine. This is helpful by reducing down time.
- easy change to other square sizes by replacing the VT wearing parts in the same chuck (except 50-80 VT6).
- VT-parts can be supplied hardened by customers request or in soft condition, to protect the more expensive winding shafts.
- low stock-keeping costs of the VT-parts.
- possibility from one geometry to another (SQ. to VT6 or VT7).

The user of custom shaft ends should consider chucks with VT inserts. This will ensure a fast delivery of spare parts.

The VT-wearing parts are available from stock in most standard sizes, while, the delivery-time for shafts, especially with special shaft end, has to be arranged.

We recommend to put one or more sets of VT-wearing parts on stock to be used in case of an emergency.

Please consider that C-Chucks subsequently cannot be fitted with VT-inserts. However it is possible to convert C-Chucks to VT-Chucks by changing the shafts and handwheels.

### Note at VT2 and VT7 Chucks:

max. weight = 0.8 x catalogue value

max. torque = 0.7 x catalogue value